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647.7308
Job Sheet 187936



Part No: 647.7308

Job Qty: 1 ea

Part Name: EC135 T3/P3 Cable Cutters (Removable Provisions Only)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 1/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C SHEETS 38-40

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	1/22/19	1/22/19	0.00	0.00	Start Up Stores/Pkg-1			JAN 03 2019
110	Packaging	1 pcs	1/22/19	1/22/19	0.00	0.00	Packaging1-1			3/01/2019
120	QC	1 pcs	1/22/19	1/22/19	0.00	0.00	QC4			JAN 23 2019
130	Packaging	1 pcs	1/22/19	1/22/19	0.00	0.00	Packaging3-1			69
135	DC	1 pcs	1/22/19	1/22/19	0.00	0.00	DC			JAN 25 2019
140	QC21-FG	1 Ea	1/22/19	1/22/19	0.00	0.00	QC21			JAN 25 2019

Part Op 130 - Identify and pack for shipping as per PPP MPP-195 (647.7308)
Descriptions: 135 - Photocopy bluefile & type labels per PPP MPP-195 (647.7308)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.3011	P-Seal	1.4000 ft (1.4 ea)	90-Start up Operation	5006166
647.7501	Lower Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	514142
647.7702	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5118876
647.7701	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5132792
647.0112	Strut Bracket	4 Ea (4 ea)	90-Start up Operation	5133711
MS21266-2N	Grommet	8 Ea (8 ea)	90-Start up Operation	5123900X1 5129985X7
AN44-12A	Eyebolt	2 Ea (2 ea)	90-Start up Operation	5131204
AN665-34R	Clevis	4 Ea (4 ea)	90-Start up Operation	5127344
AN3-11A	Bolt	4 Ea (4 ea)	90-Start up Operation	5130322
AN4C7A	Bolt	4 Ea (4 ea)	90-Start up Operation	5095478
NAS6603-12	Bolt	4 Ea (4 ea)	90-Start up Operation	5007044
NAS6603-16	Bolt	4 Ea (4 ea)	90-Start up Operation	5131203
MS21042-3	Nut	4 Ea (4 ea)	90-Start up Operation	5108577
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	5112434
AN316C4R	Nut, Jam	4 Ea (4 ea)	90-Start up Operation	5130135
MS27039-08-13	Screw	4 Ea (4 ea)	90-Start up Operation	5123927
NAS1149FN832P	Washer	23 Ea (23 ea)	90-Start up Operation	5136368
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5133206
NAS1149C0432R	Washer	12 Ea (12 ea)	90-Start up Operation	5103990
NAS1149F0532P	Washer	2 Ea (2 ea)	90-Start up Operation	718057-4
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5132228
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Start up Operation	5084065

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Eng. (Non-AW) ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier ☐</td> </tr> <tr> <td></td> <td></td> <td></td> <td>Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐				Quality ☐
Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐																		
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Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐																		
			Quality ☐																		
Date :	Sequence #:	QTY Affected :		MRB (QS1042)																	
Description Work Order Deviation		Disposition		Completed By																	
DART AEROSPACE Container No: S147294 Part: 647.7308 Job No: 187936 Serial No/Batch: S147294 Revision: NC Inspector: Exp Date: Instructions: URF17 - 611				Lead hand / Supervisor																	
				QC / QA Coordinator																	
				CATEGORY <table style="width: 100%;"> <tr> <td style="width: 50%;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up </td> <td style="width: 50%;"> ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread </td> </tr> </table>		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread														
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MS27039-08-19	Screw	5 Ea (5 ea)	90-Start up Operation	5104359
MS21042L08	Nut	9 Ea (9 ea)	90-Start up Operation	5106409
647.1702	Skid Deflector Assembly	2 Ea (2 ea)	90-Start up Operation	514464
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	90-Start up Operation	5094434x5 5147276x3
LN9037-08018	Screw	8 pcs (8 ea)	90-Start up Operation	5099330
93635A212	Bolt	4 Ea (4 ea)	90-Start up Operation	5021320
601.3902	Eye Bolt	2 Ea (2 ea)	90-Start up Operation	5026005
647.1405	EC135 Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5110084

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	25	0
	601.2045	1	12	0
	601.3011	1	130	0
	601.3902	2	38	0
	647.0112	4	66	0
	647.1405	1	1	0
	647.1702	2	4	0
	647.7501	1	1	0
	647.7701	2	8	0
	647.7702	2	4	0
	93635A212	4	66	0
	AN3-11A	4	139	0
	AN316C4R	4	60	0
	AN44-12A	2	24	0
	AN4C7A	4	81	0
	AN665-34R	4	26	0
	LN9025-0820K	8	13	0
	LN9037-08018	8	106	0
	MS21042-3	4	131	0
	MS21042L08	9	1,602	0
	MS21042L4	4	2,024	0
	MS21266-2N	8	23	0
	MS27039-08-13	4	501	0
	MS27039-08-19	5	1,070	0
	NAS1149C0432R	12	2,105	0
	NAS1149F0332P	8	2,654	0
	NAS1149F0532P	2	1,460	0
	NAS1149FN832P	23	2,343	0
	NAS6603-12	4	48	0
	NAS6603-16	4	12	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



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Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					